



**COMMONWEALTH OF PENNSYLVANIA
DEPARTMENT OF ENVIRONMENTAL PROTECTION
AIR QUALITY PROGRAM**

STATE ONLY NATURAL MINOR OPERATING PERMIT

Issue Date: March 5, 2026

Effective Date: March 5, 2026

Expiration Date: March 4, 2031

In accordance with the provisions of the Air Pollution Control Act, the Act of January 8, 1960, P.L. 2119, as amended, and 25 Pa. Code Chapter 127, the Owner, [and Operator if noted] (hereinafter referred to as permittee) identified below is authorized by the Department of Environmental Protection (Department) to operate the air emission source(s) more fully described in this permit. This Facility is subject to all terms and conditions specified in this permit. Nothing in this permit relieves the permittee from its obligations to comply with all applicable Federal, State and Local laws and regulations.

The regulatory or statutory authority for each permit condition is set forth in brackets. All terms and conditions in this permit are federally enforceable unless otherwise designated.

State Only Permit No: 47-00015

Natural Minor

Federal Tax Id - Plant Code: 87-3609739-1

Owner Information

Name: EM RESOURCES LLC
Mailing Address: 10701 S RIVER FRONT PKWY
SUITE 300
SOUTH JORDAN, UT 84095-3520

Plant Information

Plant: EM RESOURCES LLC/MONTOUR PLT
Location: 47 Montour County 47904 Derry Township
SIC Code: 5032 Wholesale Trade - Brick, Stone, And Related Materials

Responsible Official

Name: TERI BOWMAN
Title: SR ENVIRONMENTAL MGR
Phone: (678) 646 - 7867 Email: teri.bowman@ecomaterial.com

Permit Contact Person

Name: BARRY HILL
Title: PLANT MANAGER
Phone: (570) 971 - 3121 Email: barry.hill@ecomaterial.com

[Signature] _____

MUHAMMAD Q. ZAMAN, ENVIRONMENTAL PROGRAM MANAGER, NORTHCENTRAL REGION



SECTION A. Table of Contents

Section A. Facility/Source Identification

Table of Contents
Site Inventory List

Section B. General State Only Requirements

- #001 Definitions.
- #002 Operating Permit Duration.
- #003 Permit Renewal.
- #004 Operating Permit Fees under Subchapter I.
- #005 Transfer of Operating Permits.
- #006 Inspection and Entry.
- #007 Compliance Requirements.
- #008 Need to Halt or Reduce Activity Not a Defense.
- #009 Duty to Provide Information.
- #010 Revising an Operating Permit for Cause.
- #011 Operating Permit Modifications
- #012 Severability Clause.
- #013 De Minimis Emission Increases.
- #014 Operational Flexibility.
- #015 Reactivation of Sources
- #016 Health Risk-based Emission Standards and Operating Practice Requirements.
- #017 Circumvention.
- #018 Reporting Requirements.
- #019 Sampling, Testing and Monitoring Procedures.
- #020 Recordkeeping.
- #021 Property Rights.
- #022 Alternative Operating Scenarios.
- #023 Prohibition of Air Pollution
- #024 Reporting
- #025 Report Format

Section C. Site Level State Only Requirements

- C-I: Restrictions
- C-II: Testing Requirements
- C-III: Monitoring Requirements
- C-IV: Recordkeeping Requirements
- C-V: Reporting Requirements
- C-VI: Work Practice Standards
- C-VII: Additional Requirements
- C-VIII: Compliance Certification
- C-IX: Compliance Schedule

Section D. Source Level State Only Requirements

- D-I: Restrictions
- D-II: Testing Requirements
- D-III: Monitoring Requirements
- D-IV: Recordkeeping Requirements
- D-V: Reporting Requirements
- D-VI: Work Practice Standards
- D-VII: Additional Requirements

Note: These same sub-sections are repeated for each source!

Section E. Source Group Restrictions



SECTION A. Table of Contents

- E-I: Restrictions
- E-II: Testing Requirements
- E-III: Monitoring Requirements
- E-IV: Recordkeeping Requirements
- E-V: Reporting Requirements
- E-VI: Work Practice Standards
- E-VII: Additional Requirements

Section F. Alternative Operating Scenario(s)

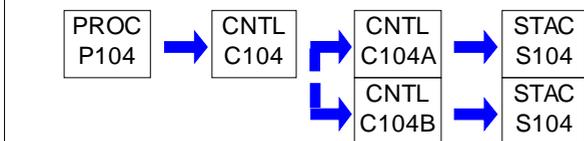
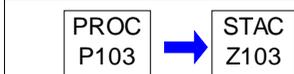
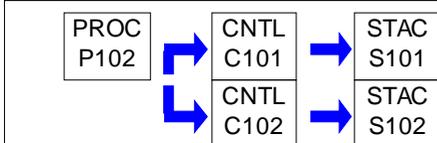
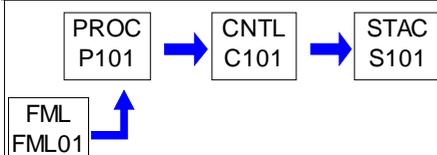
- F-I: Restrictions
- F-II: Testing Requirements
- F-III: Monitoring Requirements
- F-IV: Recordkeeping Requirements
- F-V: Reporting Requirements
- F-VI: Work Practice Standards
- F-VII: Additional Requirements

Section G. Emission Restriction Summary

Section H. Miscellaneous

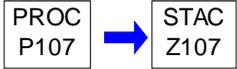
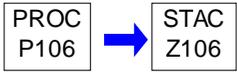
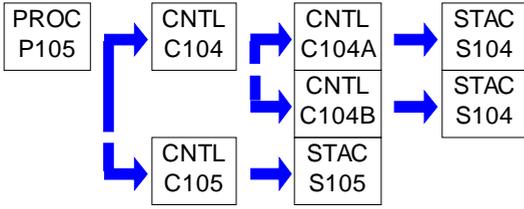
**SECTION A. Site Inventory List**

Source ID	Source Name	Capacity/Throughput	Fuel/Material
P101	TARMAC ROTARY DRYER	49.300 MMBTU/HR	
P102	MATERIAL HANDLING OPERATION #1		
P103	MATERIAL HANDLING OPERATION #2		
P104	STORAGE SILOS		
P105	TRUCK LOADOUT		
P106	ROADWAY EMISSIONS		
P107	LANDFILL ACTIVITIES		
C101	DRYER DUST COLLECTOR		
C102	FUGITIVE DUST COLLECTOR		
C104	BIN VENT FILTERS		
C105	TRUCK LOADOUT DUST COLLECTOR		
FML01	NATURAL GAS		
S101	ROTARY DRYER BAGHOUSE STACK		
S102	FUGITIVE DUST COLLECTOR STACK		
S104	SILO STACKS		
S105	TRUCK LOADOUT DUST COLLECTOR STACK		
Z103	FUGITIVE EMISSIONS		
Z106	ROADWAY FUGITIVE EMISSIONS		
Z107	LANDFILL FUGITIVE EMISSIONS		

PERMIT MAPS



PERMIT MAPS



**SECTION B. General State Only Requirements****#001 [25 Pa. Code § 121.1]****Definitions.**

Words and terms that are not otherwise defined in this permit shall have the meanings set forth in Section 3 of the Air Pollution Control Act (35 P.S. § 4003) and in 25 Pa. Code § 121.1.

#002 [25 Pa. Code § 127.446]**Operating Permit Duration.**

(a) This operating permit is issued for a fixed term of five (5) years and shall expire on the date specified on Page 1 of this permit.

(b) The terms and conditions of the expired permit shall automatically continue pending issuance of a new operating permit, provided the permittee has submitted a timely and complete application and paid applicable fees required under 25 Pa. Code Chapter 127, Subchapter I and the Department is unable, through no fault of the permittee, to issue or deny a new permit before the expiration of the previous permit.

#003 [25 Pa. Code §§ 127.412, 127.413, 127.414, 127.446 & 127.703(b)]**Permit Renewal.**

(a) The permittee shall submit a timely and complete application for renewal of the operating permit to the appropriate Regional Air Program Manager. The application for renewal of the operating permit shall be submitted at least six (6) months and not more than 18 months before the expiration date of this permit.

(b) The application for permit renewal shall include the current permit number, a description of any permit revisions that occurred during the permit term, and any applicable requirements that were promulgated and not incorporated into the permit during the permit term. An application is complete if it contains sufficient information to begin processing the application, has the applicable sections completed and has been signed by a responsible official.

(c) The permittee shall submit with the renewal application a fee for the processing of the application as specified in 25 Pa. Code § 127.703(b). The fees shall be made payable to "The Commonwealth of Pennsylvania Clean Air Fund" and submitted with the fee form to the respective regional office.

(d) The renewal application shall also include submission of proof that the local municipality and county, in which the facility is located, have been notified in accordance with 25 Pa. Code § 127.413.

(e) The application for renewal of the operating permit shall also include submission of supplemental compliance review forms in accordance with the requirements of 25 Pa. Code § 127.412(b) and § 127.412(j).

(f) The permittee, upon becoming aware that any relevant facts were omitted or incorrect information was submitted in the permit application, shall promptly submit such supplementary facts or corrected information as necessary to address any requirements that become applicable to the source after the permittee submits a complete application, but prior to the date the Department takes action on the permit application.

#004 [25 Pa. Code § 127.703]**Operating Permit Fees under Subchapter I.**

(a) The permittee shall pay the annual operating permit maintenance fee according to the following fee schedule in either paragraph (1) or (2) in accordance with 25 Pa. Code § 127.703(d) on or before December 31 of each year for the next calendar year.

(1) For a synthetic minor facility, a fee equal to:

(i) Four thousand dollars (\$4,000) for calendar years 2021—2025.

(ii) Five thousand dollars (\$5,000) for calendar years 2026—2030.

(iii) Six thousand three hundred dollars (\$6,300) for the calendar years beginning with 2031.

(2) For a facility that is not a synthetic minor, a fee equal to:

**SECTION B. General State Only Requirements**

- (i) Two thousand dollars (\$2,000) for calendar years 2021—2025.
- (ii) Two thousand five hundred dollars (\$2,500) for calendar years 2026—2030.
- (iii) Three thousand one hundred dollars (\$3,100) for the calendar years beginning with 2031.

(b) The applicable fees shall be made payable to "The Commonwealth of Pennsylvania Clean Air Fund" with the permit number clearly indicated and submitted to the respective regional office.

#005 [25 Pa. Code §§ 127.450 (a)(4) and 127.464]**Transfer of Operating Permits.**

(a) This operating permit may not be transferred to another person, except in cases of transfer-of-ownership that are documented and approved by the Department.

(b) In accordance with 25 Pa. Code § 127.450(a)(4), a change in ownership of the source shall be treated as an administrative amendment if the Department determines that no other change in the permit is required and a written agreement has been submitted to the Department identifying the specific date of the transfer of permit responsibility, coverage and liability between the current and the new permittee and a compliance review form has been submitted to, and the permit transfer has been approved by, the Department.

(c) This operating permit is valid only for those specific sources and the specific source locations described in this permit.

#006 [25 Pa. Code § 127.441 and 35 P.S. § 4008]**Inspection and Entry.**

(a) Upon presentation of credentials and other documents as may be required by law, the permittee shall allow the Department or authorized representatives of the Department to perform the following:

(1) Enter at reasonable times upon the permittee's premises where a source is located or emissions related activity is conducted, or where records are kept under the conditions of this permit;

(2) Have access to and copy, at reasonable times, any records that are kept under the conditions of this permit;

(3) Inspect at reasonable times, any facilities, equipment including monitoring and air pollution control equipment, practices, or operations regulated or required under this permit;

(4) Sample or monitor, at reasonable times, any substances or parameters, for the purpose of assuring compliance with the permit or applicable requirements as authorized by the Clean Air Act, the Air Pollution Control Act, or the regulations promulgated under the Acts.

(b) Pursuant to 35 P.S. § 4008, no person shall hinder, obstruct, prevent or interfere with the Department or its personnel in the performance of any duty authorized under the Air Pollution Control Act or regulations adopted thereunder including denying the Department access to a source at this facility. Refusal of entry or access may constitute grounds for permit revocation and assessment of criminal and/or civil penalties.

(c) Nothing in this permit condition shall limit the ability of the EPA to inspect or enter the premises of the permittee in accordance with Section 114 or other applicable provisions of the Clean Air Act.

#007 [25 Pa. Code §§ 127.441 & 127.444]**Compliance Requirements.**

(a) The permittee shall comply with the conditions of this operating permit. Noncompliance with this permit constitutes a violation of the Clean Air Act and the Air Pollution Control Act and is grounds for one or more of the following:

- (1) Enforcement action

**SECTION B. General State Only Requirements**

(2) Permit termination, revocation and reissuance or modification

(3) Denial of a permit renewal application

(b) A person may not cause or permit the operation of a source which is subject to 25 Pa. Code Article III unless the source(s) and air cleaning devices identified in the application for the plan approval and operating permit and the plan approval issued for the source is operated and maintained in accordance with specifications in the applications and the conditions in the plan approval and operating permit issued by the Department. A person may not cause or permit the operation of an air contamination source subject to 25 Pa. Code Chapter 127 in a manner inconsistent with good operating practices.

(c) For purposes of Sub-condition (b) of this permit condition, the specifications in applications for plan approvals and operating permits are the physical configurations and engineering design details which the Department determines are essential for the permittee's compliance with the applicable requirements in this State-Only permit. Nothing in this sub-condition shall be construed to create an independent affirmative duty upon the permittee to obtain a predetermination from the Department for physical configuration or engineering design detail changes made by the permittee.

#008 [25 Pa. Code § 127.441]**Need to Halt or Reduce Activity Not a Defense.**

It shall not be a defense for the permittee in an enforcement action that it was necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of this permit.

#009 [25 Pa. Code §§ 127.442(a) & 127.461]**Duty to Provide Information.**

(a) The permittee shall submit reports to the Department containing information the Department may prescribe relative to the operation and maintenance of each source at the facility.

(b) The permittee shall furnish to the Department, in writing, information that the Department may request to determine whether cause exists for modifying, revoking and reissuing, or terminating this permit, or to determine compliance with the permit. Upon request, the permittee shall also furnish to the Department copies of records that the permittee is required to maintain in accordance with this permit.

#010 [25 Pa. Code § 127.461]**Revising an Operating Permit for Cause.**

This operating permit may be terminated, modified, suspended or revoked and reissued if one or more of the following applies:

(1) The permittee constructs or operates the source subject to the operating permit so that it is in violation of the Air Pollution Control Act, the Clean Air Act, the regulations thereunder, a plan approval, a permit or in a manner that causes air pollution.

(2) The permittee fails to properly or adequately maintain or repair an air pollution control device or equipment attached to or otherwise made a part of the source.

(3) The permittee has failed to submit a report required by the operating permit or an applicable regulation.

(4) The EPA determines that the permit is not in compliance with the Clean Air Act or the regulations thereunder.

#011 [25 Pa. Code §§ 127.450, 127.462, 127.465 & 127.703]**Operating Permit Modifications**

(a) The permittee is authorized to make administrative amendments, minor operating permit modifications and significant operating permit modifications, under this permit, as outlined below:

(b) Administrative Amendments. The permittee shall submit the application for administrative operating permit amendments (as defined in 25 Pa. Code § 127.450(a)), according to procedures specified in § 127.450 unless

**SECTION B. General State Only Requirements**

precluded by the Clean Air Act or its regulations.

(c) **Minor Operating Permit Modifications.** The permittee shall submit the application for minor operating permit modifications (as defined 25 Pa. Code § 121.1) in accordance with 25 Pa. Code § 127.462.

(d) **Significant Operating Permit Modifications.** The permittee shall submit the application for significant operating permit modifications in accordance with 25 Pa. Code § 127.465.

(e) The applicable fees shall be made payable to "The Commonwealth of Pennsylvania Clean Air Fund" with the permit number clearly indicated and submitted to the respective regional office.

#012 [25 Pa. Code § 127.441]**Severability Clause.**

The provisions of this permit are severable, and if any provision of this permit is determined by a court of competent jurisdiction to be invalid or unenforceable, such a determination will not affect the remaining provisions of this permit.

#013 [25 Pa. Code § 127.449]**De Minimis Emission Increases.**

(a) This permit authorizes de minimis emission increases in accordance with 25 Pa. Code § 127.449 so long as the permittee provides the Department with seven (7) days prior written notice before commencing any de minimis emissions increase. The written notice shall:

(1) Identify and describe the pollutants that will be emitted as a result of the de minimis emissions increase.

(2) Provide emission rates expressed in tons per year and in terms necessary to establish compliance consistent with any applicable requirement.

(b) The Department may disapprove or condition de minimis emission increases at any time.

(c) Except as provided below in (d), the permittee is authorized to make de minimis emission increases (expressed in tons per year) up to the following amounts without the need for a plan approval or prior issuance of a permit modification:

(1) Four tons of carbon monoxide from a single source during the term of the permit and 20 tons of carbon monoxide at the facility during the term of the permit.

(2) One ton of NO_x from a single source during the term of the permit and 5 tons of NO_x at the facility during the term of the permit.

(3) One and six-tenths tons of the oxides of sulfur from a single source during the term of the permit and 8.0 tons of oxides of sulfur at the facility during the term of the permit.

(4) Six-tenths of a ton of PM₁₀ from a single source during the term of the permit and 3.0 tons of PM₁₀ at the facility during the term of the permit. This shall include emissions of a pollutant regulated under Section 112 of the Clean Air Act unless precluded by the Clean Air Act, the regulations thereunder or 25 Pa. Code Article III.

(5) One ton of VOCs from a single source during the term of the permit and 5.0 tons of VOCs at the facility during the term of the permit. This shall include emissions of a pollutant regulated under Section 112 of the Clean Air Act unless precluded by the Clean Air Act, the regulations thereunder or 25 Pa. Code Article III.

(6) Other sources and classes of sources determined to be of minor significance by the Department.

(d) In accordance with § 127.14, the permittee is authorized to install the following minor sources without the need for a plan approval or permit modification:

(1) Air conditioning or ventilation systems not designed to remove pollutants generated or released from other sources.

**SECTION B. General State Only Requirements**

(2) Combustion units rated at 2,500,000 or less Btu per hour of heat input.

(3) Combustion units with a rated capacity of less than 10,000,000 Btu per hour heat input fueled by natural gas supplied by a public utility or by commercial fuel oils which are No. 2 or lighter, viscosity less than or equal to 5.82 c St, and which meet the sulfur content requirements of 25 Pa. Code §123.22 (relating to combustion units). For purposes of this permit, commercial fuel oil shall be virgin oil which has no reprocessed, recycled or waste material added.

(4) Space heaters which heat by direct heat transfer.

(5) Laboratory equipment used exclusively for chemical or physical analysis.

(6) Other sources and classes of sources determined to be of minor significance by the Department.

(e) This permit does not authorize de minimis emission increases if the emissions increase would cause one or more of the following:

(1) Increase the emissions of a pollutant regulated under Section 112 of the Clean Air Act except as authorized in Subparagraphs (c)(4) and (5) of this permit condition.

(2) Subject the facility to the prevention of significant deterioration requirements in 25 Pa. Code Chapter 127, Subchapter D and/or the new source review requirements in Subchapter E.

(3) Violate any applicable requirement of this permit, the Air Pollution Control Act, the Clean Air Act, or the regulations promulgated under either of the acts.

(f) Emissions authorized under this permit condition shall be included in the monitoring, recordkeeping and reporting requirements of this permit.

(g) Except for de minimis emission increases, installation of minor sources made pursuant to this permit condition and Plan Approval Exemptions under 25 Pa. Code § 127.14 (relating to exemptions), the permittee is prohibited from making changes or engaging in activities that are not specifically authorized under this permit without first applying for a plan approval. In accordance with § 127.14(b), a plan approval is not required for the construction, modification, reactivation, or installation of the sources creating the de minimis emissions increase.

(h) The permittee may not meet de minimis emission threshold levels by offsetting emission increases or decreases at the same source.

#014 [25 Pa. Code § 127.3]**Operational Flexibility.**

The permittee is authorized to make changes within the facility in accordance with the regulatory provisions outlined in 25 Pa. Code § 127.3 (relating to operational flexibility) to implement the operational flexibility requirements provisions authorized under Section 6.1(i) of the Air Pollution Control Act and the operational flexibility terms and conditions of this permit. The provisions in 25 Pa. Code Chapter 127 which implement the operational flexibility requirements include the following:

(1) Section 127.14 (relating to exemptions)

(2) Section 127.447 (relating to alternative operating scenarios)

(3) Section 127.448 (relating to emissions trading at facilities with Federally enforceable emissions caps)

(4) Section 127.449 (relating to de minimis emission increases)

(5) Section 127.450 (relating to administrative operating permit amendments)

(6) Section 127.462 (relating to minor operating permit modifications)

(7) Subchapter H (relating to general plan approvals and general operating permits)

**SECTION B. General State Only Requirements****#015 [25 Pa. Code § 127.11a]****Reactivation of Sources**

- (a) The permittee may not reactivate a source that has been out of operation or production for at least one year unless the reactivation is conducted in accordance with a plan approval granted by the Department or in accordance with reactivation and maintenance plans developed and approved by the Department in accordance with 25 Pa. Code § 127.11a(a).
- (b) A source which has been out of operation or production for more than five (5) years but less than 10 years may be reactivated and will not be considered a new source if the permittee satisfies the conditions specified in 25 Pa. Code § 127.11a(b).

#016 [25 Pa. Code § 127.36]**Health Risk-based Emission Standards and Operating Practice Requirements.**

- (a) When needed to protect public health, welfare and the environment from emissions of hazardous air pollutants from new and existing sources, the permittee shall comply with the health risk-based emission standards or operating practice requirements imposed by the Department, except as precluded by §§ 6.6(d)(2) and (3) of the Air Pollution Control Act [35 P.S. § 4006.6(d)(2) and (3)].
- (b) A person challenging a performance or emission standard established by the Department has the burden to demonstrate that performance or emission standard does not meet the requirements of Section 112 of the Clean Air Act.

#017 [25 Pa. Code § 121.9]**Circumvention.**

No person may permit the use of a device, stack height which exceeds good engineering practice stack height, dispersion technique or other technique which, without resulting in reduction of the total amount of air contaminants emitted, conceals or dilutes an emission of air contaminants which would otherwise be in violation of 25 Pa. Code Article III, except that with prior approval of the Department, the device or technique may be used for control of malodors.

#018 [25 Pa. Code §§ 127.402(d) & 127.442]**Reporting Requirements.**

- (a) The permittee shall comply with the applicable reporting requirements of the Clean Air Act, the regulations thereunder, the Air Pollution Control Act and 25 Pa. Code Article III including Chapters 127, 135 and 139.
- (b) The permittee shall submit reports to the Department containing information the Department may prescribe relative to the operation and maintenance of any air contamination source.
- (c) Reports, test data, monitoring data, notifications and requests for renewal of the permit shall be submitted to the:
- Regional Air Program Manager
PA Department of Environmental Protection
(At the address given in the permit transmittal letter, or otherwise notified)
- (d) Any records or information including applications, forms, or reports submitted pursuant to this permit condition shall contain a certification by a responsible official as to truth, accuracy and completeness. The certifications submitted under this permit shall require a responsible official of the facility to certify that based on information and belief formed after reasonable inquiry, the statements and information in the documents are true, accurate and complete.
- (e) Any records, reports or information submitted to the Department shall be available to the public except for such records, reports or information which meet the confidentiality requirements of § 4013.2 of the Air Pollution Control Act and §§ 112(d) and 114(c) of the Clean Air Act. The permittee may not request a claim of confidentiality for any emissions data generated for the facility.

**SECTION B. General State Only Requirements****#019 [25 Pa. Code §§ 127.441(c) & 135.5]****Sampling, Testing and Monitoring Procedures.**

(a) The permittee shall comply with the monitoring, recordkeeping or reporting requirements of 25 Pa. Code Chapter 139 and the other applicable requirements of 25 Pa. Code Article III and additional requirements related to monitoring, reporting and recordkeeping required by the Clean Air Act and the regulations thereunder including the Compliance Assurance Monitoring requirements of 40 CFR Part 64, where applicable.

(b) Unless alternative methodology is required by the Clean Air Act and regulations adopted thereunder, sampling, testing and monitoring required by or used by the permittee to demonstrate compliance with any applicable regulation or permit condition shall be conducted in accordance with the requirements of 25 Pa. Code Chapter 139.

#020 [25 Pa. Code §§ 127.441(c) and 135.5]**Recordkeeping.**

(a) The permittee shall maintain and make available, upon request by the Department, the following records of monitored information:

- (1) The date, place (as defined in the permit) and time of sampling or measurements.
- (2) The dates the analyses were performed.
- (3) The company or entity that performed the analyses.
- (4) The analytical techniques or methods used.
- (5) The results of the analyses.
- (6) The operating conditions as existing at the time of sampling or measurement.

(b) The permittee shall retain records of any required monitoring data and supporting information for at least five (5) years from the date of the monitoring, sample, measurement, report or application. Supporting information includes the calibration data and maintenance records and original strip-chart recordings for continuous monitoring instrumentation, and copies of reports required by the permit.

(c) The permittee shall maintain and make available to the Department upon request, records including computerized records that may be necessary to comply with the reporting, recordkeeping and emission statement requirements in 25 Pa. Code Chapter 135 (relating to reporting of sources). In accordance with 25 Pa. Code Chapter 135, § 135.5, such records may include records of production, fuel usage, maintenance of production or pollution control equipment or other information determined by the Department to be necessary for identification and quantification of potential and actual air contaminant emissions.

#021 [25 Pa. Code § 127.441(a)]**Property Rights.**

This permit does not convey any property rights of any sort, or any exclusive privileges.

#022 [25 Pa. Code § 127.447]**Alternative Operating Scenarios.**

The permittee is authorized to make changes at the facility to implement alternative operating scenarios identified in this permit in accordance with 25 Pa. Code § 127.447.

#023 [25 Pa. Code § 121.7]**Prohibition of Air Pollution**

No person may permit air pollution as that term is defined in the Air Pollution Control Act (35 P.S. §§ 4001-4015).

**SECTION B. General State Only Requirements****#024 [25 Pa. Code §135.3]****Reporting**

(a) If the facility is a Synthetic Minor Facility, the permittee shall submit by March 1 of each year an annual emissions report for the preceding calendar year. The report shall include information for all active previously reported sources, new sources which were first operated during the preceding calendar year, and sources modified during the same period which were not previously reported. All air emissions from the facility should be estimated and reported.

(b) A source owner or operator of a Synthetic Minor Facility may request an extension of time from the Department for the filing of an annual emissions report, and the Department may grant the extension for reasonable cause.

#025 [25 Pa. Code §135.4]**Report Format**

If applicable, the emissions reports shall contain sufficient information to enable the Department to complete its emission inventory. Emissions reports shall be made by the source owner or operator in a format specified by the Department.

**SECTION C. Site Level Requirements****I. RESTRICTIONS.****Emission Restriction(s).****# 001 [25 Pa. Code §123.1]****Prohibition of certain fugitive emissions**

No person may permit the emission into the outdoor atmosphere of fugitive air contaminants from a source other than the following:

- (1) Construction or demolition of buildings or structures.
- (2) Grading, paving and maintenance of roads and streets.
- (3) Use of roads and streets. Emissions from material in or on trucks, railroad cars and other vehicular equipment are not considered as emissions from use of roads and streets.
- (4) Clearing of land.
- (5) Stockpiling of materials.
- (6) Open burning operations.
- (7) Blasting in open pit mines. Emissions from drilling are not considered as emissions from blasting.
- (8) Sources and classes of sources other than those identified above, for which the permittee has obtained a determination from the Department that fugitive emissions from the source, after appropriate control, meet the following requirements:
 - (a) The emissions are of minor significance with respect to causing air pollution.
 - (b) The emissions are not preventing or interfering with the attainment or maintenance of any ambient air quality standard.

002 [25 Pa. Code §123.2]**Fugitive particulate matter**

No person may permit fugitive particulate matter to be emitted into the outdoor atmosphere from a source specified in (1) through (8) of condition #001 herein if the emissions are visible at the point the emissions pass outside the person's property.

003 [25 Pa. Code §123.41]**Limitations**

No person may permit the emission into the outdoor atmosphere of visible air contaminants in such a manner that the opacity of the emission is either of the following:

- (1) Equal to or greater than 20% for a period or periods aggregating more than three minutes in any 1 hour.
- (2) Equal to or greater than 60% at any time.

004 [25 Pa. Code §123.42]**Exceptions**

The emission limitations of 25 Pa. Code Section 123.41 shall not apply when:

- (1) The presence of uncombined water is the only reason for failure of the emission to meet the limitations;
- (2) The emission results from the operation of equipment used solely to train and test persons in observing the opacity of visible emissions;
- (3) The emission results from sources specified in 25 Pa. Code Section 123.1(a)(1)-(9).

**SECTION C. Site Level Requirements****Throughput Restriction(s).****# 005 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

[Additional authority for this restriction is derived from a request by the permittee]

The EM Resources Montour Plant shall not process more than 438,000 tons of wet ash in any 12 consecutive month period.

II. TESTING REQUIREMENTS.**# 006 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

- (a) Pursuant to 25 Pa. Code § 139.3, at least 90 calendar days prior to commencing a EPA reference method testing program, a test protocol shall be submitted to the Department for review and approval. One electronic copy shall be sent to the Northcentral Regional Office Air Quality Program Manager and one electronic copy shall be sent to the PSIMS Administrator in Central Office. The test protocol shall meet all applicable requirements specified in the most current version of the Department's Source Testing Manual.
- (b) Pursuant to 25 Pa. Code § 139.3, at least 15 calendar days prior to commencing an emission testing program, notification as to the date and time of testing shall be given to the Northcentral Regional Office. Notification shall also be sent to the Division of Source Testing and Monitoring. Notification shall not be made without prior receipt of a protocol acceptance letter from the Department.
- (c) If applicable, pursuant to 40 CFR § 60.8(a), 40 CFR § 61.13(f) and 40 CFR § 63.7(g), complete test reports shall be submitted to the Department no later than 60 calendar days after completion of the on-site testing portion of an EPA reference method test program.
- (d) Pursuant to 25 Pa. Code § 139.53(b) a complete test report shall include a summary of the emission results on the first page of the report indicating if each pollutant measured is within permitted limits and a statement of compliance or noncompliance with all applicable permit conditions. The summary results will include, at a minimum, the following information:
1. A statement that the owner or operator has reviewed the report from the emissions testing body and agrees with the findings.
 2. Permit number(s) and condition(s) which are the basis for the evaluation.
 3. Summary of results with respect to each applicable permit condition.
 4. Statement of compliance or non-compliance with each applicable permit condition.
- (e) Pursuant to 25 Pa. Code § 139.3, all submittals shall meet all applicable requirements specified in the most current version of the Department's Source Testing Manual.
- (f) All testing shall be performed in accordance with the provisions of Chapter 139 of the Rules and Regulations of the Department of Environmental Protection.
- (g) Pursuant to 25 Pa. Code § § 139.53(a)(1) and 139.53(a)(3), electronic copies of all submittals, besides notifications, shall be sent to the Northcentral Regional Office Air Quality Program Manager, with deadlines verified. In addition, an electronic copy shall be sent to the PSIMS Administrator in Central Office. Email addresses are provided on the PA DEP website.
- (h) The permittee shall ensure all federal reporting requirements contained in the applicable subpart of 40 CFR are followed, including timelines more stringent than those contained herein. In the event of an inconsistency or any conflicting requirements between state and the federal, the most stringent provision, term, condition, method or rule shall be used by default.

007 [25 Pa. Code §139.1]**Sampling facilities.**

Upon the request of the Department, the permittee shall provide adequate sampling ports, safe sampling platforms and

**SECTION C. Site Level Requirements**

adequate utilities for the performance by the Department of tests on such source. The Department will set forth, in the request, the time period in which the facilities shall be provided as well as the specifications for such facilities.

008 [25 Pa. Code §139.11]**General requirements.**

(a) As specified in 25 Pa. Code Section 139.11(1), performance tests shall be conducted while the source is operating at maximum routine operating conditions or under such other conditions, within the capacity of the equipment, as may be requested by the Department.

(b) As specified in 25 Pa. Code Section 139.11(2), the Department will consider test results for approval where sufficient information is provided to verify the source conditions existing at the time of the test and where adequate data is available to show the manner in which the test was conducted. Information submitted to the Department shall include, as a minimum, all of the following:

- (1) A thorough source description, including a description of any air cleaning devices and the flue.
- (2) Process conditions, for example, the charging rate of raw material or rate of production of final product, boiler pressure, oven temperature and other conditions which may effect emissions from the process.
- (3) The location of sampling ports.
- (4) Effluent characteristics, including velocity, temperature, moisture content, gas density (percentage of CO, CO₂, O₂ and N₂), static and barometric pressures.
- (5) Sample collection techniques employed, including procedures used, equipment descriptions and data to verify that isokinetic sampling for particulate matter collection occurred and that acceptable test conditions were met.
- (6) Laboratory procedures and results.
- (7) Calculated results.

III. MONITORING REQUIREMENTS.**# 009 [25 Pa. Code §123.43]****Measuring techniques**

Visible emissions may be measured using either of the following:

- (1) A device approved by the Department and maintained to provide accurate opacity measurements.
- (2) Observers, trained and qualified, to measure plume opacity with the naked eye or with the aid of any devices approved by the Department.

010 [25 Pa. Code §127.441]**Operating permit terms and conditions.**

(a) The permittee shall conduct a weekly inspection of the facility during daylight hours while the facility is operating to detect visible emissions, fugitive visible emissions and malodorous air emissions. Weekly inspections are necessary to determine:

- (1) the presence of visible emissions.
- (2) the presence of visible fugitive emissions.
- (3) the presence of malodors beyond the facility's property boundaries.

(b) All detected visible emissions, visible fugitive emissions or malodors that have the potential to exceed applicable limits shall be reported to the manager of the facility.

**SECTION C. Site Level Requirements****IV. RECORDKEEPING REQUIREMENTS.****# 011 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

(a) The permittee shall maintain a logbook of the facility inspections performed. The logbook shall include the name of the company representative performing each inspection, the date and time of each inspection, whether any visible emissions or visible fugitive emissions were observed, whether any odors were detected at the facility boundaries, whether any observed visible emissions, visible fugitive emissions or odor emissions were determined to be in excess of the applicable regulatory limits and the name of the manager informed if a potential exceedance is observed. The permittee shall also record any and all corrective action(s) taken to abate each recorded deviation or prevent future occurrences.

(b) All records generated pursuant to this condition shall be retained for a minimum of five years and shall be made available to the Department upon request.

012 [25 Pa. Code §135.5]**Recordkeeping**

(a) The permittee shall maintain records including computerized records that may be necessary to comply with 25 Pa. Code Sections 135.3. These may include records of production, fuel usage, maintenance of production or pollution control equipment or other information determined by the Department to be necessary for identification and quantification of potential and actual air contaminant emissions.

(b) The above records shall be retained for a minimum of 5 years and shall be made available to the Department upon request.

V. REPORTING REQUIREMENTS.**# 013 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

Upon request by the Department, the permittee shall submit all requested reports in accordance with the Department's suggested format.

014 [25 Pa. Code §127.442]**Reporting requirements.**

Malfunctions, Emergencies or Incidents of Excess Emissions

(a) The permittee shall report malfunctions, emergencies or incidents of excess emissions to the Department. A malfunction is any sudden, infrequent, and not reasonably preventable failure of air pollution control equipment, process equipment, or a process to operate in a normal or usual manner. An emergency is any situation arising from sudden and reasonably unforeseeable events beyond the control of the owner or operator of a facility which requires immediate corrective action to restore normal operation and which causes the emission source to exceed emissions, due to unavoidable increases in emissions attributable to the situation. An emergency shall not include situations caused by improperly designed equipment, lack of preventive maintenance, careless or improper operation, or operator error.

(b) When the malfunction, emergency or incident of excess emissions poses an imminent danger to the public health, safety, welfare, or environment, it shall be reported to the Department and the County Emergency Management Agency by telephone within one (1) hour after the discovery of the malfunction, emergency or incident of excess emissions. The owner or operator shall submit a written or emailed report of instances of such malfunctions, emergencies or incidents of excess emissions to the Department within three (3) business days of the telephone report.

(c) The report shall describe the following:

1. name, permit or authorization number, and location of the facility,
2. nature and cause of the malfunction, emergency or incident,
3. date and time when the malfunction, emergency or incident was first observed,
4. expected duration of excess emissions,
5. estimated rate of emissions,
6. corrective actions or preventative measures taken.

(d) Any malfunction, emergency or incident of excess emissions that is not subject to the notice requirements of paragraph

**SECTION C. Site Level Requirements**

(b) of this condition shall be reported to the Department by telephone within 24 hours (or by 4:00 PM of the next business day, whichever is later) of discovery and in writing or by e-mail within five (5) business days of discovery. The report shall contain the same information required by paragraph (c), and any permit specific malfunction reporting requirements.

(e) During an emergency an owner or operator may continue to operate the source at their discretion provided they submit justification for continued operation of a source during the emergency and follow all the notification and reporting requirements in accordance with paragraphs (b)-(d), as applicable, including any permit specific malfunction reporting requirements.

(f) Reports regarding malfunctions, emergencies or incidents of excess emissions shall be submitted to the appropriate DEP Regional Office Air Program Manager.

(g) Any emissions resulted from malfunction or emergency are to be reported in the annual emissions inventory report, if the annual emissions inventory report is required by permit or authorization.

015 [25 Pa. Code §135.3]**Reporting**

(a) A person who owns or operates a source to which 25 Pa. Code Chapter 135 applies, and who has previously been advised by the Department to submit an annual Air Information Management Systems (AIMS) report, shall submit by March 1 of each year an annual AIMS report for the preceding calendar year. The report shall include information for all previously reported sources, new sources which were first operated during the preceding calendar year and sources modified during the same period which were not previously reported.

(b) A person who receives initial notification by the Department that an annual AIMS report is necessary shall submit an initial annual AIMS report within 60 days after receiving the notification or by March 1 of the year following the year for which the report is required, whichever is later.

(c) A source owner or operator may request an extension of time from the Department for the filing of a source report, and the Department may grant the extension for reasonable cause.

VI. WORK PRACTICE REQUIREMENTS.**# 016 [25 Pa. Code §123.1]****Prohibition of certain fugitive emissions**

For any source specified in 25 Pa. Code Section 123.1 subsections (a)(1)-(7) or (a)(9), the permittee shall take all reasonable actions to prevent particulate matter from becoming airborne. These actions shall include, but not be limited to, the following:

(1) Use, where possible, of water or chemicals for control of dust in the demolition of buildings or structures, construction operations, the grading of roads or the clearing of land.

(2) Application of asphalt, oil, or suitable chemicals on dirt roads, material stockpiles and other surfaces which may give rise to airborne dusts.

(3) Paving and maintenance of roadways.

(4) Prompt removal of earth or other material from paved streets onto which earth or other material has been transported by trucking or earth moving equipment, erosion by water, or other means.

VII. ADDITIONAL REQUIREMENTS.**# 017 [25 Pa. Code §121.7]****Prohibition of air pollution.**

No person may permit air pollution as that term is defined in the Pennsylvania Air Pollution Control Act (35 P.S. §§ 4001-4015).

**SECTION C. Site Level Requirements****# 018 [25 Pa. Code §123.31]****Limitations**

No person may permit the emission into the outdoor atmosphere of any malodorous air contaminants from any source in a manner that the malodors are detectable outside the property of the person on whose land the source is being operated.

019 [25 Pa. Code §129.14]**Open burning operations**

No person may permit the open burning of material at this facility unless in accordance with 25 Pa. Code Section 129.14.

VIII. COMPLIANCE CERTIFICATION.

No additional compliance certifications exist except as provided in other sections of this permit including Section B (relating to State Only General Requirements).

IX. COMPLIANCE SCHEDULE.

No compliance milestones exist.

**SECTION D. Source Level Requirements**

Source ID: P101

Source Name: TARMAC ROTARY DRYER

Source Capacity/Throughput: 49.300 MMBTU/HR

**I. RESTRICTIONS.****Emission Restriction(s).****# 001 [25 Pa. Code §123.21]****General**

No person may permit the emission into the outdoor atmosphere of sulfur oxides from a source in a manner that the concentration of the sulfur oxides, expressed as SO₂, in the effluent gas exceeds 500 parts per million, by volume, dry basis.

002 [25 Pa. Code §127.441]**Operating permit terms and conditions.**

[Compliance with this condition also assures compliance with the provisions of 25 Pa. Code Section 123.13]

Pursuant to the best available technology requirements of 25 Pa. Code Sections 127.1 and 127.12, the emissions of particulate matter, including particulate matter less than 10 microns in diameter as well as particulate matter less than 2.5 microns in diameter, from the exhaust of the fabric collector associated with Source ID P101 shall not exceed 0.02 grains per dry standard cubic foot.

003 [25 Pa. Code §127.441]**Operating permit terms and conditions.**

Pursuant to the best available technology requirements of 25 Pa. Code Sections 127.1 and 127.12, the nitrogen oxides (NO_x) emissions from Source ID P101 shall not exceed 31.6 ppmvd @ 15% oxygen and 25.2 tons in any 12 consecutive month period.

004 [25 Pa. Code §127.441]**Operating permit terms and conditions.**

Pursuant to the best available technology requirements of 25 Pa. Code Sections 127.1 and 127.12, the carbon monoxide (CO) emissions from Source ID P101 shall not exceed 165 ppmvd @ 15% oxygen and 79.7 tons in any 12 consecutive month period.

005 [25 Pa. Code §127.441]**Operating permit terms and conditions.**

Pursuant to the best available technology requirements of 25 Pa. Code Sections 127.1 and 127.12, the volatile organic compound (VOC) emissions from Source ID P101 shall not exceed 18.1 ppmvd @ 15% oxygen and 13.8 tons in any 12 consecutive month period.

Fuel Restriction(s).**# 006 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

Pursuant to the best available technology requirements of 25 Pa. Code Sections 127.1 and 127.12, Source ID P101 shall only be fired on pipeline quality natural gas.

**SECTION D. Source Level Requirements****II. TESTING REQUIREMENTS.****# 007 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

- (a) No later than five years following the date of the most recent performance test, the permittee shall submit a source testing protocol for EPA reference method testing programs to verify the emission rates of nitrogen oxides, carbon monoxide, volatile organic compounds, and filterable particulate matter from Source ID P101 and to demonstrate compliance with the applicable emissions limitations.
- (b) The permittee shall respond to any request for additional information from BAQ Source Testing within 30 days, or as allowed by the Department.
- (c) Within 90 days of receipt of an approved testing protocol from BAQ Source Testing, the permittee shall conduct the approved EPA reference method testing programs on Source ID P101 while it is operating at maximum routine operating conditions, or under other conditions as approved by the Department.
- (d) Department personnel shall be present on-site to witness the test unless the Department has given its written approval to waive this requirement prior to the testing date.

III. MONITORING REQUIREMENTS.**# 008 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

- (a) The permittee shall conduct a burner tuning procedure in accordance with the manufacturer's specifications to minimize NOx and CO emissions on an annual basis. The owner or operator shall conduct each annual tune-up not later than June 15 of each year.
- (b) During the tune-up, the air-to-fuel ratio controls shall be inspected and adjusted to ensure proper operation in accordance with the manufacturer's specifications.
- (c) The tune-up shall utilize an electrochemical cell based analyzer which complies with the following requirements:
- i) The electrochemical cell analyzer is calibrated and operated according to all applicable manufacturers recommendations and the procedures specified in ASTM D-6522
 - ii) The analyzer has annual factory laboratory calibration and cleaning (most recent factory calibration certification sheets should be included with any test report)
 - iii) The analyzer has on-site calibration checks using certified calibration gases demonstrating the analyzer accuracy requirements specified in ASTM D6522
 - iv) To verify emissions, conduct three, twenty-minute test runs recording emissions data at least once each minute
 - v) Depending on concentrations observed, fresh air purges should be performed according to manufacturers recommendations
 - vi) Re-zeroing of the analyzer should be performed according to manufacturers recommendations or at least before every test run
 - vii) The Environmental Laboratory Accreditation Act (Act 2002 - 25) requires that all laboratories performing testing or analysis of environmental samples, required by a statute administered by the Department of Environmental Protection (DEP), register with DEP. The DEP laboratory registration number must be included with any test report submitted.
 - viii) All applicable requirements (specified in ASTM D-6522 and this operating permit) and analyzer manufacturer recommendations should be incorporated into any test plan.
- (d) Monitoring records stating the following information shall be kept on site for a minimum of five years and shall be made available to the Department upon request:
- i) The date of the tuning procedure;
 - ii) The name of the servicing company and technician;
 - iii) Copies of the annual factory calibration certification sheets;
 - iv) The production rate (tons/hr) or load before and after tuning;
 - v) The CO and NOx concentrations (ppmvd) before and after tuning; and

**SECTION D. Source Level Requirements**

vi) The percent O₂ before and after tuning.

009 [25 Pa. Code §127.441]**Operating permit terms and conditions.**

Pursuant to the best available technology requirements of 25 Pa. Code Sections 127.1 and 127.12,;

- (a) The fabric collector (ID C101) shall be equipped with instrumentation which continuously monitors the pressure drop across the collector.
- (b) The permittee shall install and operate a bag leak detection system for the fabric collector (ID C101). The permittee shall initiate corrective action within 1 hour of a bag leak detection system alarm and operate and maintain the fabric filter system such that the alarm does not sound more than 5 percent of the operating time during a 6-month period.

IV. RECORDKEEPING REQUIREMENTS.**# 010 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

- (a) The permittee shall record the pressure drop reading across the fabric collector at least once per day in a log book or other acceptable recording device.
- (b) The permittee shall keep records of the date, time, and duration of each bag house leak detection alarm, and the times corrective action was initiated and completed.
- (c) These records shall be retained for a minimum of five years and be presented to the Department upon request.

011 [25 Pa. Code §127.441]**Operating permit terms and conditions.**

The permittee shall maintain monthly records of the amount of wet ash processed in Source ID P101 and the amount of natural gas burned. These records shall be retained for a minimum of five years and be presented to the Department upon request.

012 [25 Pa. Code §127.441]**Operating permit terms and conditions.**

The permittee shall maintain records of the 12 consecutive month rolling totals of the nitrogen oxides, carbon monoxide, volatile organic compound, and particulate matter emissions from Source ID P101 in order to verify compliance with the emission limitations for the source. These records shall be retained for a minimum of five years and be presented to the Department upon request.

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

VI. WORK PRACTICE REQUIREMENTS.**# 013 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

Source ID P101 shall be operated and maintained in accordance with practices based on the manufacturer's specifications and in a manner consistent with good operating and maintenance practices.

014 [25 Pa. Code §127.441]**Operating permit terms and conditions.**

Pursuant to the best available technology requirements of 25 Pa. Code Sections 127.1 and 127.12, a sufficient quantity of spare filter bags shall be kept on hand at all times in order to immediately replace any bags requiring replacement.

**SECTION D. Source Level Requirements****VII. ADDITIONAL REQUIREMENTS.****# 015 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

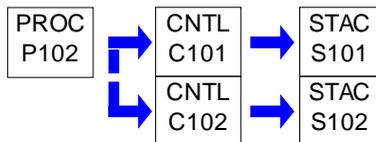
Source ID P101 is a Tarmac 8.5 x 40 Parallel Flow rotary dryer equipped with a natural gas-fired StarJet SJ260 burner rated at 49.3 MMBtu/hr of heat input. The particulate matter emissions from Source ID P101 shall be controlled by a Tarmac 24 Row Fabric Collector (ID C101) with a maximum exhaust airflow rate of 12,500 dscfm.

**SECTION D. Source Level Requirements**

Source ID: P102

Source Name: MATERIAL HANDLING OPERATION #1

Source Capacity/Throughput:

**I. RESTRICTIONS.****Emission Restriction(s).****# 001 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

[Compliance with this condition also assures compliance with the provisions of 25 Pa. Code Section 123.13]

(a) Pursuant to the best available technology requirements of 25 Pa. Code Sections 127.1 and 127.12, the particulate matter emission from the exhaust of each of the fabric collectors (C101 and C102) associated with Source ID P102 shall not exceed 0.02 grains per dry standard cubic foot.

(b) Total particulate matter emissions, including fugitive particulate matter, from Source ID P102 shall not exceed 0.2 tons in any 12 consecutive month period.

Control Device Efficiency Restriction(s).**# 002 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

Pursuant to the best available technology requirements of 25 Pa. Code Sections 127.1 and 127.12, any time Source ID P102 is in operation, particulate matter emissions generated by the material handling operation shall be collected to the extent practicable and routed to either fabric collector C101 or C102, as appropriate.

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

III. MONITORING REQUIREMENTS.**# 003 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

Pursuant to the best available technology requirements of 25 Pa. Code Sections 127.1 and 127.12, the fabric collectors (ID C101 and C102) shall be equipped with instrumentation which continuously monitors the pressure drop across the collector.

IV. RECORDKEEPING REQUIREMENTS.**# 004 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

The permittee shall record the pressure drop reading across the fabric collector at least once per day in a log book or other acceptable recording device. These records shall be retained for a minimum of five years and be presented to the Department upon request.

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**SECTION D. Source Level Requirements****VI. WORK PRACTICE REQUIREMENTS.****# 005 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

Pursuant to the best available technology requirements of 25 Pa. Code Sections 127.1 and 127.12, a sufficient quantity of spare filter bags shall be kept on hand at all times in order to immediately replace any bags requiring replacement.

VII. ADDITIONAL REQUIREMENTS.**# 006 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

(a) Source ID P102 is Material Handling Operation #1 which consists of the following:

One (1) Trommel Screen

One (1) Dry Fly Ash Screen #1

One (1) Reject Sizing Ball Mill

Six (6) Flyash Transfer Points:

(i) Conveyor Belt to Trommel Screen

(ii) Trommel Screen to Conveyor Belt

(iii) Dryer to Screw Conveyor

(iv) Screw Conveyor to Bucket Elevator

(v) Bucket Elevator to Dry Screen #1

(vi) Dry Screen #1 to Ball Mill

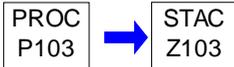
(b) Emissions from Source ID P102 shall be controlled by a Tarmac 24 Row Fabric Collector (ID C101) or a Filter Technology Limited Model 30-1.5M Fabric Collector (ID C102).

**SECTION D. Source Level Requirements**

Source ID: P103

Source Name: MATERIAL HANDLING OPERATION #2

Source Capacity/Throughput:

**I. RESTRICTIONS.****Emission Restriction(s).****# 001 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

Pursuant to the best available technology requirements of 25 Pa. Code Sections 127.1 and 127.12, the total particulate matter emissions, including fugitive particulate matter, from Source ID P103 shall not exceed 0.7 tons in any 12 consecutive month period.

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

VI. WORK PRACTICE REQUIREMENTS.**# 002 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

Pursuant to the best available technology requirements of 25 Pa. Code Sections 127.1 and 127.12, all belt/screw conveyors included in Source ID P103 shall be equipped with covers to minimize fugitive dust. All other material transfer points included in Source ID P103 shall occur within an enclosed container or building enclosure.

VII. ADDITIONAL REQUIREMENTS.**# 003 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

Source ID P103 is Material Handling Operation #2 which consists of the following flyash transfer points:

- (a) Truck Dumping into Storage Pile
- (b) Raw Material Pile to Hopper/Conveyor Belt
- (c) Conveyor Belt (Trommel) to Dumpster, including:
 - (i) Drop point from TP4 to TP5
 - (ii) Drop point from Trommel Conveyor Belt to Reject Dump Trailer

**SECTION D. Source Level Requirements**

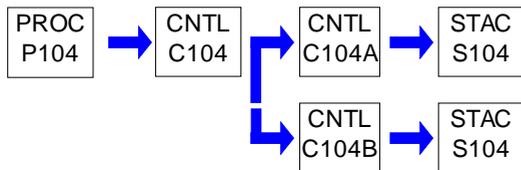
- (iii) Dump Trailer Unloading
- (d) Conveyor Belt (Trommel) to Conveyor Belt feeding Dryer
- (e) Conveyor Belt to Dryer
- (f) Fugitive Dust Collector to Conveyor Belt
- (g) Ball Mill to Dry Screen #2
- (h) Dry Screen #2 to Reject Dumpster
- (i) Dry Screen #1 to 100 ton/day transfer silo
- (j) Dry Screen #2 to 100 ton/day transfer silo

**SECTION D. Source Level Requirements**

Source ID: P104

Source Name: STORAGE SILOS

Source Capacity/Throughput:

**I. RESTRICTIONS.****Emission Restriction(s).**

001 [25 Pa. Code §123.13]

Processes

No person may permit the emission into the outdoor atmosphere of particulate matter from the storage silos in a manner that the concentration of particulate matter in the effluent gas exceeds 0.04 grain per dry standard cubic foot, when the effluent gas volume is less than 150,000 dry standard cubic feet per minute.

002 [25 Pa. Code §127.441]

Operating permit terms and conditions.

Pursuant to the best available technology requirements of 25 Pa. Code Sections 127.1 and 127.12, the total particulate matter emissions from Source ID P104 shall not exceed 0.35 tons in any 12 consecutive month period.

Control Device Efficiency Restriction(s).

003 [25 Pa. Code §127.441]

Operating permit terms and conditions.

Pursuant to the best available technology requirements of 25 Pa. Code Sections 127.1 and 127.12, each silo of Source ID P104 shall be equipped with a bin vent filter (ID C104) and Talen Silos 1 & 2 shall each be equipped with a dust collector to control emissions for silo loading and unloading (IDs C104A and C104B).

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

III. MONITORING REQUIREMENTS.

004 [25 Pa. Code §127.441]

Operating permit terms and conditions.

Pursuant to the best available technology requirements of 25 Pa. Code Sections 127.1 and 127.12, the bin vent filters (ID C104) and dust collectors (IDs C104A and C104B) shall be equipped with instrumentation which continuously monitors the pressure drop across the filter.

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**SECTION D. Source Level Requirements****VI. WORK PRACTICE REQUIREMENTS.****# 005 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

Pursuant to the best available technology requirements of 25 Pa. Code Sections 127.1 and 127.12, a sufficient quantity of spare filters shall be kept on hand at all times in order to immediately replace any filters requiring replacement.

VII. ADDITIONAL REQUIREMENTS.**# 006 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

Source ID P104 includes the following storage silos and associated pneumatic loading activities:

- (a) One (1) 100 TPD (ton/day) capacity dry flyash storage silo
- (b) Two (2) 60 TPH (ton/hour) capacity dry flyash storage silos (Talen Silo 1 & 2)

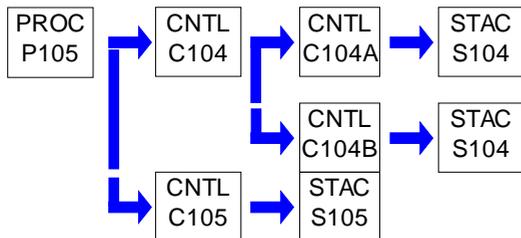
Emissions from Source ID P104 shall be controlled by bin vent filters (ID C104). Additionally, silo loading and unloading emissions from each of the 60 TPH capacity dry flashash storage silos shall be controlled by a dedicated dust collector (IDs C104A and C104B for Talen Silos 1 & 2, respectively).

**SECTION D. Source Level Requirements**

Source ID: P105

Source Name: TRUCK LOADOUT

Source Capacity/Throughput:

**I. RESTRICTIONS.****Emission Restriction(s).****# 001 [25 Pa. Code §123.13]****Processes**

No person may permit the emission into the outdoor atmosphere of particulate matter from the truck loadout operation in a manner that the concentration of particulate matter in the effluent gas exceeds 0.04 grain per dry standard cubic foot, when the effluent gas volume is less than 150,000 dry standard cubic feet per minute.

002 [25 Pa. Code §127.441]**Operating permit terms and conditions.**

Pursuant to the best available technology requirements of 25 Pa. Code Sections 127.1 and 127.12, the total particulate matter emissions from Source ID P105 shall not exceed 1.23 tons in any 12 consecutive month period.

Control Device Efficiency Restriction(s).**# 003 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

Pursuant to the best available technology requirements of 25 Pa. Code Sections 127.1 and 127.12, particulate matter escaping the seal on the telescoping port during truck loadout shall be captured and routed to a fabric filter for control (ID C104, C104A, C104B or C105).

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

III. MONITORING REQUIREMENTS.**# 004 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

Pursuant to the best available technology requirements of 25 Pa. Code Sections 127.1 and 127.12, the bin vent filters (ID C104), Talen Silo 1 dust collector (ID C104A), Talen Silo 2 dust collector (ID C104B), and truck loadout dust collector (ID C105) shall be equipped with instrumentation which continuously monitors the pressure drop across the filter.

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**SECTION D. Source Level Requirements****VI. WORK PRACTICE REQUIREMENTS.****# 005 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

Pursuant to the best available technology requirements of 25 Pa. Code Sections 127.1 and 127.12, a sufficient quantity of spare filters shall be kept on hand at all times in order to immediately replace any filters requiring replacement.

006 [25 Pa. Code §127.441]**Operating permit terms and conditions.**

Pursuant to the best available technology requirements of 25 Pa. Code Sections 127.1 and 127.12, the permittee shall load dry flyash product into enclosed trucks using a telescoping port connecting to the truck's top hatch for a tight seal in order to minimize fugitive emissions.

VII. ADDITIONAL REQUIREMENTS.**# 007 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

Source ID P105 includes loading of dry flyash into trucks from the following storage silos:

- (a) One (1) 100 TPD (ton/day) capacity dry flyash storage silo
- (b) Two (2) 60 TPH (ton/hour) capacity dry flyash storage silos (Talen Silo 1 & 2)

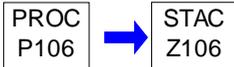
Emissions from Source ID P105 will be controlled by the storage silo bin vent filters (ID C104), Talen Silo 1 & 2 dust collectors (IDs C104A and C104B), and/or the truck loadout dust collector (ID C105)

**SECTION D. Source Level Requirements**

Source ID: P106

Source Name: ROADWAY EMISSIONS

Source Capacity/Throughput:

**I. RESTRICTIONS.****Emission Restriction(s).**

001 [25 Pa. Code §127.441]

Operating permit terms and conditions.

Pursuant to the best available technology requirements of 25 Pa. Code Sections 127.1 and 127.12, the total particulate matter emissions from Source ID P104 shall not exceed 6.41 tons in any 12 consecutive month period.

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

VI. WORK PRACTICE REQUIREMENTS.

002 [25 Pa. Code §127.441]

Operating permit terms and conditions.

Pursuant to the best available technology requirements of 25 Pa. Code Sections 127.1 and 127.12, all unpaved in-plant roads shall be watered once per day during warm weather, at the start of each shift, if no precipitation has fallen within the previous twenty-four (24) hours. Other methods of dust control may be used when weather conditions make the watering of unpaved roads hazardous.

003 [25 Pa. Code §127.441]

Operating permit terms and conditions.

The owner or operator shall post a sign limiting speeds to less than 15 mph on all in-plant roads.

004 [25 Pa. Code §127.441]

Operating permit terms and conditions.

The permittee shall promptly remove earth or other material from paved roads onto which earth or other material has been transported by trucking or earth moving equipment, or other means.

005 [25 Pa. Code §127.441]

Operating permit terms and conditions.

**SECTION D. Source Level Requirements**

A set vehicle pattern shall be established and maintained for vehicles entering and exiting the plant.

006 [25 Pa. Code §127.441]

Operating permit terms and conditions.

Pursuant to the best available technology requirements of 25 Pa. Code Sections 127.1 and 127.12, roadways at the Montour Area 2 Landfill shall be paved with stone.

VII. ADDITIONAL REQUIREMENTS.

007 [25 Pa. Code §127.441]

Operating permit terms and conditions.

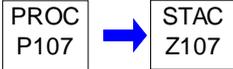
Source ID P106 consists of paved and unpaved roadways at the EM Resources Montour Plant, Area 2 Landfill, and the railcar loading area.

**SECTION D. Source Level Requirements**

Source ID: P107

Source Name: LANDFILL ACTIVITIES

Source Capacity/Throughput:

**I. RESTRICTIONS.****Emission Restriction(s).**

001 [25 Pa. Code §127.441]

Operating permit terms and conditions.

Pursuant to the best available technology requirements of 25 Pa. Code Sections 127.1 and 127.12, the total particulate matter emissions from Source ID P107 shall not exceed 3.42 tons in any 12 consecutive month period.

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

VI. WORK PRACTICE REQUIREMENTS.

002 [25 Pa. Code §127.441]

Operating permit terms and conditions.

Pursuant to the best available technology requirements of 25 Pa. Code Sections 127.1 and 127.12, the permittee shall apply water to the working face of the ash reclamation area on an as-needed basis (based on weather and site conditions), as well as applying temporary cover on interim ash slopes, when applicable.

VII. ADDITIONAL REQUIREMENTS.

003 [25 Pa. Code §127.441]

Operating permit terms and conditions.

Source ID P107 includes the flyash excavation activities at the Montour Area 2 Landfill.



SECTION E. Source Group Restrictions.

**SECTION F. Alternative Operation Requirements.**

No Alternative Operations exist for this State Only facility.

**SECTION G. Emission Restriction Summary.**

No emission restrictions listed in this section of the permit.

**SECTION H. Miscellaneous.**

The following air contaminant sources are considered to be insignificant with regards to air contaminant emission and have been determined, by the Department, to be exempt from permit requirements. However, this determination does not exempt the sources from compliance with the conditions of a determination of exemption from plan approval (if exempted via RFD) and all applicable air quality regulations specified in 25 Pa. Code Chapters 121-145:

- (a) A flyash transfer / railcar loading process utilizing a portable dust collector and powered by a generator set that includes an approximately 20 horsepower engine.



***** End of Report *****
